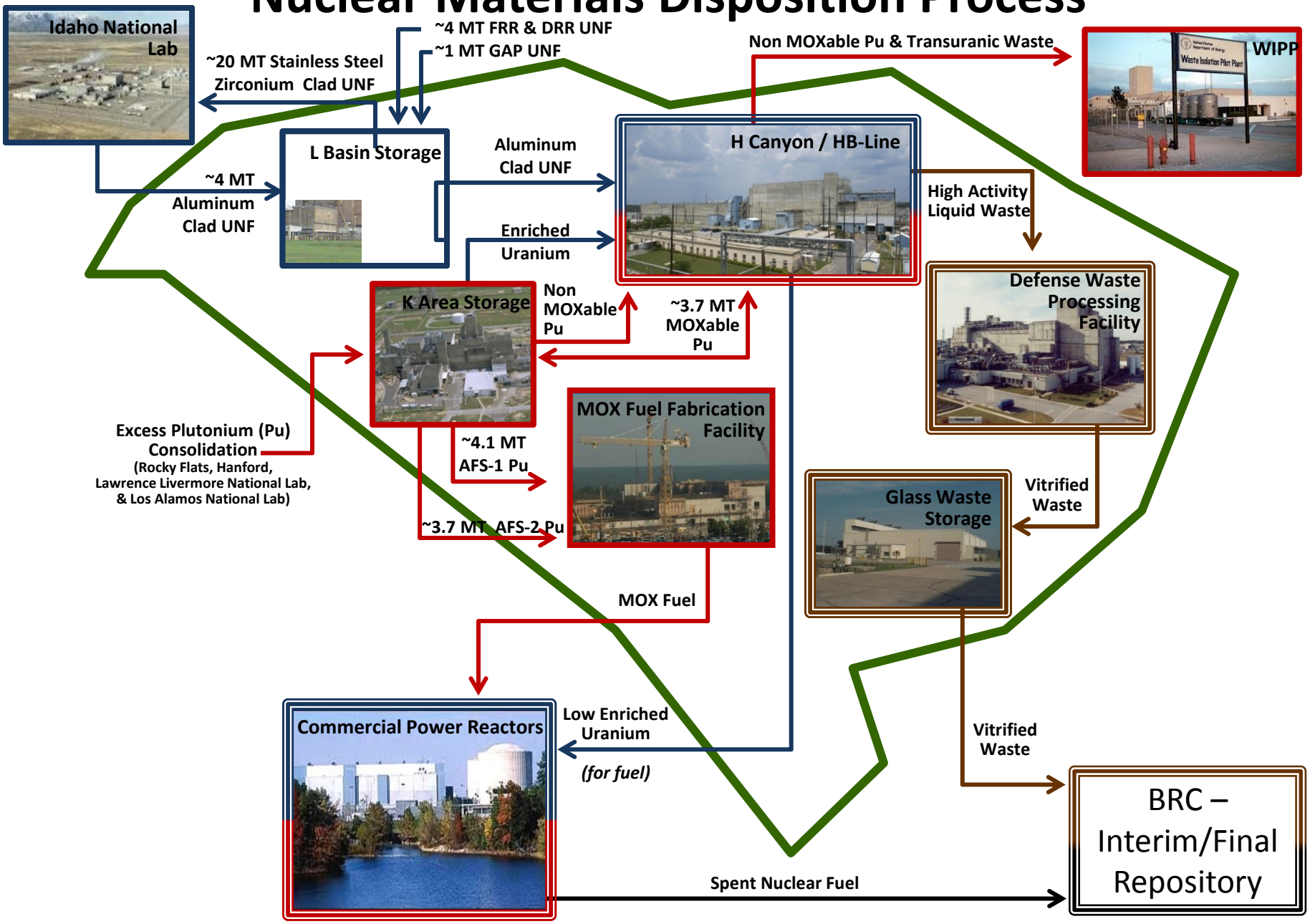Nuclear Materials Disposition Process