



U.S. DEPARTMENT OF
ENERGY

OFFICE OF
ENVIRONMENTAL
MANAGEMENT

Status Building 235-F Project

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DOE-Savannah River

Savannah River Site Citizens Advisory Board

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Purpose

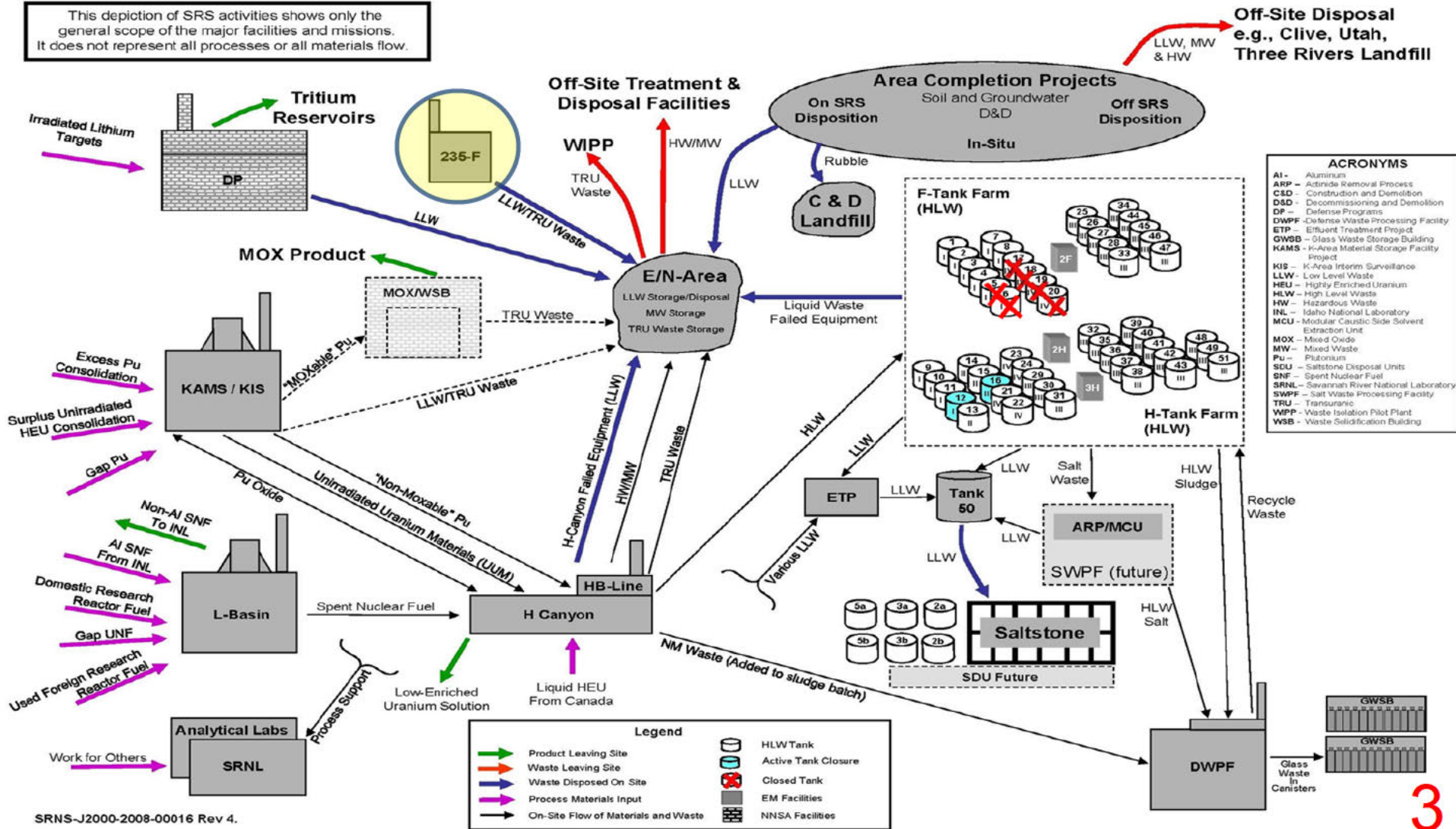
Provide information regarding ongoing risk reduction activities in the 235-F Facility.

Complete a 2015 Nuclear Materials Committee Work Plan topic



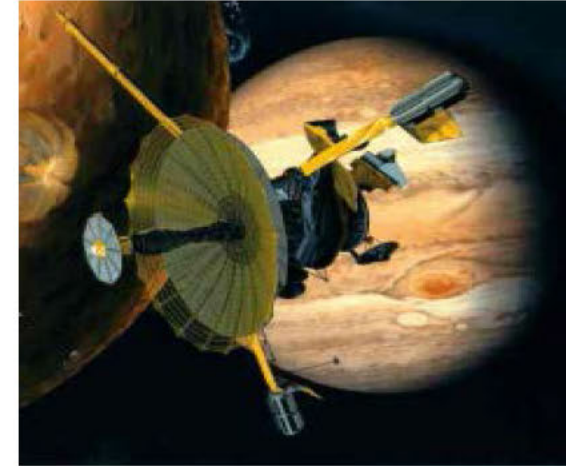
Savannah River Site Waste and Material Flow Path

This depiction of SRS activities shows only the general scope of the major facilities and missions. It does not represent all processes or all materials flow.



Building 235-F Background

- Building 235-F has had numerous missions over the years, with the most recent being fabrication of Plutonium (Pu)-238 in the Plutonium Fuel Form Facility (PuFF) for use in construction of power sources for NASA deep space missions in the 1980's
- Residual material in the nine PuFF facility cells was last measured in 2006
- About 1.5 kilograms of Pu-238 material remain in the cells
- In a seismically induced full facility fire accident scenario the calculated unmitigated dose is about 29,000 rem onsite and 11.4 rem offsite
- The building is safely maintained in the surveillance and maintenance mode
- The project objective is to reduce the unmitigated onsite dose to less than 100 rem by reducing Pu-238 levels in PuFF
- The facility end state will be determined through an agreement with State Regulators



Space Mission



Fuel Form

Key Accomplishments



PUFF Cell Training Mock Up

- All major planning documents completed and submitted to Defense Nuclear Facilities Safety Board (DNFSB)
- Fixed combustible removal completed
- Electrical De-Energization efforts completed in accordance with the *Plan for De-Energization of Electrical Components at 235-F SRS*
- Installation of an upgraded Fire Detection and Alarm system completed
- Assembled and trained the crew who will perform the key tasks on the Project
- Began a series of readiness reviews that will culminate with DOE approval to begin field work (expected to occur Summer 2015)

Key Plans for FY 2015

Below are all the 2015 tasks related to cells 6-9:



PuFF Cell Control Panel and Manipulators

- Clean cell windows
- Establish cell lighting
- Install new gloves
- Complete measurements of the amount of material in cells
- Repair or replace manipulators



PuFF Cell Control Panel and Manipulators

Questions